# The Impact of Soft Error on C-Elements Due to Process Corner Variation and Temperature 

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#### Abstract

This paper presents current injection resemble single event upset (SEU) current at the vulnerable nodes on different configurations of C-elements under two different scenarios: process corner and temperature. The objectives are to identify the vulnerable nodes due to SEU and to find the critical charges needed to flip the output from low to high (0-1) and high to low (1-0) on different configurations of $C$-elements. The comparisons of $C$-elements in term of the resistivity toward soft error are presented.


Keywords: Soft Error,Process Variation, Temperature.

## 1. Introduction

Advancement in silicon technology has resulted in transistors becoming smaller which has in turn lowered operating voltage and capacitance [1]. Therefore, these transistors are more sensitive toward radiation-induced errors. As the demand for low power applications for digital electronics devices with high density continues to increase, the radiation effect on such electronic devices is becoming significant. Even though soft error due to radiation is not a permanent error, this type of error can cause data to be corrupted.

In this paper, the current pulse causing SEU is injected into different nodes of different Celements. The amplitude of the current is increased until the output of the C -element is changed. Different configurations of C-elements are compared in terms of the charges needed to flip the output from $0-1$ change or 1-0 change. The minimum charge needed to cause state change is known as the critical charge.

## 2. Single Event Upset

The drain of an off PMOS and drain of an off NMOS transistor are more vulnerable toward soft error due to SEU. Figure 1 shows the single SEU produced [2]. A neutron from the atmosphere strikes the silicon causing a collision between the nucleus and the neutron within the substrate. The density of electron-hole pairs is produced by particles, as shown in Figure 1(a). The carriers are swept to diffusion junction by an electric field and cause the charge collection to expand due to drift current (Figure 1(b)), resulting in the sudden current pulse. Then, the diffusion current dominates until all the excess carriers have been collected, recombined or diffused away from the junction area (Figure 1(c)). The size of the funnel, as shown in Figure 1(b), and collecting time are very much inversely proportional to the substrate doping. The collection time is usually completed within picoseconds and the diffusion current begins to dominate until all the excess carriers have been collected [3].

[^0]

Figure 1 : SEU produced
The responses of the state holders can be categorized into three states:
a) No change to the state holder - There is insignificant output pulse that has been generated and does not cause any state change. It is assumed that if the generated pulse is less than 20\% [4] of the input pulse such pulse can be further attenuated in the following gates and caused no further damage. This is shown in Figure 2(a) and Figure 3(a).
b) Pulse output is generated- Over a small range of input pulse amplitude, the pulse output is generated. It is assumed that if the generated pulse is $20 \%$ [4] or more of the input pulse, such pulse can be very likely to cause the problem. This is shown in Figure 2(b) and Figure 3(b)
c) State change - At certain amplitude of current pulse, the state holder can change its state. This is shown in Figure 2(c) and Figure 3(c)


Figure 2: State holder change from low to high (0-1)


Figure 3: State holder change from high to low (1-0)

## 3. Methodology

The workflow of the analysis is summarized below.
Step 1: Modelling the current pulse causing single event upset. A current pulse can be represented as having fast rising time and slow falling time. The amplitude, rising time and falling time of the current pulse depend on factors such as the type of particle, the energy of the particle and the angle of the strike. These factors can add complexities in modelling current pulse. The model shown in Figure 4 is used as a current injection to compare the critical charges between the nodes and C-elements. The model is based on [5] with the rising and falling times of current pulse to be 50 ps and 164 ps respectively [6,7].

Step 2: Modelling the circuit. In order to compare different configuration of C-elements against SEU, the circuits are modelled to have the same width of the main transistors and the feedback transistors. For this purpose, CADENCE UMC90nm technology is used in the simulation.


Figure 4: SEU Current Modelling
Step 3: Identifying the vulnerable nodes. The current pulses are injected at the main transistors and the output of the circuit is shown by Figure 5 .

Step 4: Identifying the sources of variation. The sources of variations in the analysis are process corner and temperature. Five different process corners are TT(typical-typical), SS(slow PMOS and NMOS), FF(fast NMOS and PMOS), SNFP(slow NMOS and fast PMOS) and FNSP(fast NMOS and slow PMOS). It is assumed these parameters are Gaussian and mutually independent.

Step 5: Set inputs $\mathrm{A}=1, \mathrm{~B}=0$. Repeat $\mathrm{A}=0, \mathrm{~B}=1$. Assuming two inputs are A and B . There are two possibilities combination of input: $\mathrm{A}=1, \mathrm{~B}=0$ and $\mathrm{A}=0, \mathrm{~B}=1$. For each combination of input, there are two possibilities transition of output: High (1) to Low (0) and Low (0) to high (1).

| Inputs | Outputs |
| :---: | :---: |
| $\mathrm{A}=1, \mathrm{~B}=0$ | $0-1$ |
|  | $1-0$ |
| $\mathrm{~A}=0, \mathrm{~B}=1$ | $0-1$ |
|  | $1-0$ |

Step 6: Varying the amplitude of SEU current. As mentioned in step 1, the rising and falling times of the current pulse is fixed. However, in order to change the area under the curve, the amplitude is varied until the output is flipped. The simulation is done using circuit analyser (spectre).
Step 7: Identifying the amplitude of SEU Current that causes State Change. The amplitude of the current pulse is increased until the output is flipped at different nodes, different C-elements and different source of variation.

Step 8: Calculating critical charge. The critical charge which corresponds to the amplitude of the current pulse that causes the state to change is obtained at different nodes, different C-elements and different source of variations.

Step 9: Calculating the standard deviation of critical charges. Standard deviation of critical charges is calculated to observe the dispersion value of critical charge when one of the factors mentioned above changes.

## 4. C-Element Modelling

Three different implementations of C-elements are used in the analysis:
(a) Single Rail with Inverter Latch
SIL
(b) Single Rail with Conventional Pull-up Pull-down SC
(c) Single Rail Symmetric Implementation SS

In order to make a fair comparison between different types of C-elements, the general sizes of the transistors are as follows:
a) The ratio of PMOS and NMOS for the main transistors is 1.125 . This is consistent with Faraday Library for 90 nm technology.
b) The ratio between the main transistor and feedback transistor is $4: 1$

The analyses are subjected to the following assumptions:
a) The current pulse is assumed to hit the middle of the drain of the Off PMOS or NMOS transistor. The worst-case scenario is compared with different implementation of C-elements towards SEU. Thus, the values might be different to the actual experiments
b) The current pulse is assumed to resemble trapezoidal shapes with fast rising time and slow falling time and with maximum amplitude.

Current pulse is injected at different nodes for different configurations of C-elements. The purpose of the experiment is to find the charge needed to flip the output at the sensitive nodes due to the injected SEU under two variables
a) Process corner variation: Five different process corners are varied: TT, SS, FF, SNFP and FNSP.
b) Temperature variation: Temperature is varied from $-40^{\circ} \mathrm{C}$ to $100^{\circ} \mathrm{C}$ taking only 4 distinct points $\left(-40^{\circ} \mathrm{C}, 0^{\circ} \mathrm{C}, 27^{\circ} \mathrm{C}\right.$ and $\left.100^{\circ} \mathrm{C}\right)$.


Figure 5: Current injection for SIL configuration
A single rail with inverter latch (SIL) consists of main pull up transistors (P1, P2), main pull down transistors ( $\mathrm{N} 1, \mathrm{~N} 2$ ), inverter ( $\mathrm{P} 3, \mathrm{~N} 3$ ) and weak inverter ( $\mathrm{P} 4, \mathrm{~N} 4$ ) as shown in Figure 5 [8]. The
feedback is weaker so that it can be overpowered by the main pull up and pull down transistors. Suppose both inputs $A$ and $B$ are low causing the main pull up transistors to change the output Out to low. Similarly, if both inputs $A$ and $B$ are high causing the main pull down transistors to change the output $O u t$ to high. If the inputs are not equal, transistors P1 and P2 are disconnected from the power supply and transistors N1 and N2 are disconnected from the ground. The state of output Out is maintained by feedback inverters. Current pulse is injected at node (iii) as shown by the dashed box and the state change at node Out is observed. The experiments are repeated at nodes (i) and (ii). If $\mathrm{A}=0, \mathrm{~B}=1$, node (ii) is connected to voltage supply, and therefore the charge needed to change the state are much higher compared with node (i). Similarly, if $\mathrm{A}=1, \mathrm{~B}=0$ node (i) is connected to ground, and therefore the charge needed to change the state are much higher compared with node (ii). Therefore, node (ii) and node (i) are ignored in the analysis for $\mathrm{A}=0, \mathrm{~B}=1$ and $\mathrm{A}=1, \mathrm{~B}=0$ respectively.


Figure 6: SC configuration


Figure 7: SS configuration

A single rail with conventional pull-up pull-down configuration (SC) circuit consists of main pull up transistors ( $\mathrm{P} 1, \mathrm{P} 2$ ), pull down transistors ( $\mathrm{N} 1, \mathrm{~N} 2$ ), inverter ( $\mathrm{P} 3, \mathrm{~N} 3$ ) and feedback transistors (P4,P5,N4,N5) as shown in Figure 6 [9]. Suppose both inputs $A$ and $B$ are low causing the pull up transistors to change the output $O u t$ to low. Similarly, if both inputs $A$ and $B$ are high cause the pull down transistors to change the output Out to high. If the inputs are not equal, transistors P1 and P2 are disconnected from the power supply and transistors N1 and N2 are disconnected from the ground. The weak feedback transistors (P6, N6) are activated via transistors (P4, N4) or (P5, N5) to maintain the output value. Current are injected at nodes (i), (ii) and (iii) and the state change at node Out is observed. Node (iv) and node (v) are not injected with current as these nodes connected to voltage supply and ground respectively when $A \neq B$. Therefore bigger charges are needed to change the output from low to high and high to low. For the purpose of charge analysis, node (iv) and node (v) are excluded as the charge needed to change the state are much higher compared with node (i),(ii) and (iii). If $\mathrm{A}=0, \mathrm{~B}=1$, node (ii) is connected to voltage supply, and therefore the charge needed to change the state are much higher compared with node (i). Similarly, if $\mathrm{A}=1, \mathrm{~B}=0$ node (i) is connected to ground, and therefore the charge needed to change the state are much higher compared with node (ii). Therefore, node (ii) and node (i) are ignored in the analysis for $\mathrm{A}=0, \mathrm{~B}=1$ and $\mathrm{A}=1, \mathrm{~B}=0$ respectively.

A single rail symmetric configuration (SS) is similar to SC implementation. It consists of main pull up transistors (P1,P2,P3,P4), pull down transistors (N1,N2,N3,N4), inverter (P5,N5) and feedback transistors (P6,N6) as shown in Figure 7 [10]. The symmetrical structure gives an advantage with respect to the speed that due to the symmetrical design. Suppose both inputs $A$ and $B$ are low cause the pull up transistors to change the output Out to low. Similarly, if both inputs $A$ and $B$ are both high causing the pull down transistors change the output $O u t$ to high. If the inputs are not equal, and Out $=0$, the output is retained by a conducting paths either transistors P1, P6, P4 or transistors P2, P6, P3. Symmetrically, if the inputs are not equal, and $O u t=1$, the output is retained by a conducting path
either transistors N1, N6, N4 or transistors N2, N6, N3. Current is injected at nodes (i), (ii), (iii), (iv) and (v) and the state change at node Out is observed. If $\mathrm{A}=0, \mathrm{~B}=1$, node (iii) is connected to voltage supply and node (ii) is connected to ground, and therefore the charge needed to change the state are much higher compared with node (i) and (iv). Similarly, if $A=1, B=0$ node (i) is connected to ground and node (iv) is connected to voltage supply, and therefore the charge needed to change the state are much higher compared with node (ii) and (iii). Therefore, node (ii) and node (iii) are ignored in the analysis for $\mathrm{A}=0, \mathrm{~B}=1$ and node (i) and (iv) are ignored for $\mathrm{A}=1, \mathrm{~B}=0$ respectively.

## 5. Result and Discussion

### 5.1. Critical charge at different vulnerable nodes

Five different process corner variations are performed and the charges needed to change the state of each process are compared. To observe the change in critical charge with respect to the process variations, the temperature is set at $27^{\circ} \mathrm{C}$ and the voltage supply is set at 1 V . As expected, the SS corner yields the smallest critical charge and the FF corner yields the highest critical charge. The highest critical charges of the FF process are due to the larger pull up and pull down strength of transistors. As a result, the strength of transistors give better stabilization in the voltage level of the storage node and hence higher critical charge is needed to flip the output [11]. Figure 8(a) shows the critical charge when inputs $A=1, B=0$ and Figure $8(b)$ shows the critical charge when inputs $A=0$, $\mathrm{B}=1$. The critical charge at nodes (ii), (iii) of $0-1$ is lower than node (ii) and (iii) of 1-0 change when $\mathrm{A}=1, \mathrm{~B}=0$. Similarly, the critical charge at nodes (i), (iii) of $0-1$ is lower than node (i) and (iii) of 1-0 change when $\mathrm{A}=0, \mathrm{~B}=1$. The factor variations of critical charges between the extreme process corner variations are between 1.26 X to 1.39 X when inputs $\mathrm{A}=1, \mathrm{~B}=0$ and 1.28 X to 1.47 X when inputs $\mathrm{A}=0$, $\mathrm{B}=1$, depending on the location of the SEU. The critical charges for TT, SNFP and FNSP are statistically equal since the standard deviation are 0.42 f and 0.33 f compared with the standard deviation of $S S$ and $F F$ which are 4 f and 2.89 f when inputs $A=1, B=0$ and inputs $A=0, B=1$ respectively. Thus, the critical charges for TT, SNFP and FNSP do not differ much


Figure 8(a): Process Corner Variation for SIL configuration (A=1, B=0)


Figure 8(b): Process Corner Variation for SIL configuration ( $\mathrm{A}=0, \mathrm{~B}=1$ )

In the SNFP corner, PMOS transistors have relatively stronger current compared with NMOS transistors and in the FNSP corner, NMOS transistors have relatively stronger current compared with PMOS transistors. However, the stronger PMOS or NMOS transistors counter balances the weaker NMOS or PMOS transistors and hence produce a comparable critical charge compared with the TT corner. These findings suggested that, in general, for the SIL configuration, critical charges are sensitive to process corner variations in particular the process corners SS and FF. Generally, as temperature increases, it degrades the threshold voltage, carrier mobility and saturation velocity [12]. As a result of degrading carrier mobility, the drain current becomes lower and the sensitivity of the node towards SEU is increased. Hence, the critical charge needed to flip the output is decreased. To observe the change in temperature variations, the process corner is set to TT and the voltage supply is set to 1 V . The result is shown in Figure 9 (a) and 9 (b). The critical charges decrease by $11.3 \%$ for $0-1$ change and $19.1 \%$ for $1-0$ change when inputs $\mathrm{A}=1, \mathrm{~B}=0$ as the temperature increases from $-40^{\circ} \mathrm{C}$ to $100^{\circ} \mathrm{C}$. Similarly when inputs $\mathrm{A}=0, \mathrm{~B}=1$ the critical charges decrease by $9 \%$ for $0-1$ change and $17.6 \%$ for 1-0 change on the same temperature increment. From the percentage change of the critical charge as above for $0-1$ change and 1-0 change, it is concluded that PMOS transistors have a greater effect on temperature variation than NMOS. By increasing temperature, the mobility of holes is decreased more than the electron due to the critical electric field for holes decreasing more than the critical electric field for the electron. This is proven by the author in [12] that suggested the mobility of PMOS is reduced more than the mobility of NMOS at a temperature of $125^{\circ} \mathrm{C}$ for 65 nm technology.


Figure 9(a): Temperature Variation for SIL configuration ( $\mathrm{A}=1, \mathrm{~B}=0$ )


Figure 9(b): Temperature Variation for SIL configuration $(A=0, B=1)$

The critical charge when inputs $\mathrm{A}=1, \mathrm{~B}=0$ and when inputs $\mathrm{A}=0, \mathrm{~B}=1$ are shown in Figure 10 (a) and $10(\mathrm{~b})$ respectively. The critical charge $0-1$ is lower than critical charge of $1-0$ change for both combinations of inputs. The factor variations of critical charges between the extreme process corner variations are between 1.27 X to 1.38 X when inputs $\mathrm{A}=1, \mathrm{~B}=0$ and 1.30 X to 1.41 X when inputs $\mathrm{A}=0, \mathrm{~B}=1$, depending on the location of the SEU. The critical charges for TT, SNFP and FNSP are statistically equal since the standard deviation are 0.05 f and 0.1 f compared with the standard deviation of SS and FF which are 1.85 f and 1.97 f when inputs $\mathrm{A}=1, \mathrm{~B}=0$ and inputs $\mathrm{A}=0, \mathrm{~B}=1$ respectively. Thus, the critical charges for TT, SNFP and FNSP do not differ much.

Critical Charge (fC)


Figure 10(a): Process Corner Variation for SC configuration $(\mathrm{A}=1, \mathrm{~B}=0$ )

## Critical Charge (fC)



Figure 10(b): Process Corner Variation for SC configuration ( $\mathrm{A}=0, \mathrm{~B}=1$ )


Figure 11(a): Temperature Variation for SC configuration $(\mathrm{A}=1, \mathrm{~B}=0)$

For the temperature change as shown by Figure 11(a) and 11(b), the critical charges decrease by $7.4 \%$ for $0-1$ change and $18.6 \%$ for $1-0$ change when inputs $\mathrm{A}=1, \mathrm{~B}=0$ as the temperature increases from $-40^{\circ} \mathrm{C}$ to $100^{\circ} \mathrm{C}$. Similarly when inputs $\mathrm{A}=0, \mathrm{~B}=1$ the critical charges decrease by $5.2 \%$ for $0-1$ change and $14.6 \%$ for $1-0$ change on the same temperature increment.


Figure 11(b): Temperature Variation for SC configuration ( $\mathrm{A}=0, \mathrm{~B}=1$ )

The critical charge when inputs $\mathrm{A}=1, \mathrm{~B}=0$ and when inputs $\mathrm{A}=0, \mathrm{~B}=1$ are shown in Figure 12(a) and 12(b) respectively. The critical charge $0-1$ is lower than critical charge of $1-0$ change for both combinations of inputs. The factor variations of critical charges between the extreme process corner variations are between 1.31X to 1.38 X when inputs $\mathrm{A}=1, \mathrm{~B}=0$ and 1.31 X to 1.37 X when inputs $\mathrm{A}=0, \mathrm{~B}=1$, depending on the location of the SEU. The critical charges for TT, SNFP and FNSP are statistically equal since the standard deviation are 0.21 f and 0.2 f compared with the standard deviation of SS and FF which are 2.55 f and 2.51 f when inputs $\mathrm{A}=1, \mathrm{~B}=0$ and inputs $\mathrm{A}=0, \mathrm{~B}=1$ respectively. Thus, the critical charges for TT, SNFP and FNSP do not differ much. For the temperature change as shown by Figure 13(a) and 13(b), the critical charges decrease by $4.29 \%$ for $0-1$ change and $17.5 \%$ for $1-0$ change when inputs $\mathrm{A}=1, \mathrm{~B}=0$ as the temperature increases from $-40^{\circ} \mathrm{C}$ to $100^{\circ} \mathrm{C}$. Similarly when inputs $\mathrm{A}=0, \mathrm{~B}=1$ the critical charges decrease by $5.9 \%$ for $0-1$ change and $15.65 \%$ for $1-0$ change on the same temperature increment.


Figure 12(a): Process Corner Variation for SS configuration ( $\mathrm{A}=1, \mathrm{~B}=0$ )
Critical Charge (fC)


Figure 12(b): Process Corner Variation for SS configuration ( $\mathrm{A}=0, \mathrm{~B}=1$ )


Figure 13(a): Temperature Variation for SS configuration ( $\mathrm{A}=1, \mathrm{~B}=0$ )


Figure 13(b): Temperature Variation for SS configuration $(\mathrm{A}=0, \mathrm{~B}=1)$

### 5.2. Comparison of standard deviation of critical charges

In this section, the values of standard deviation are used in order to compare the vulnerability of C-elements with respect of SEU. These values are used to investigate the node sensitivity towards SEU as different factors changes and to show how the critical charges change with respect to the parameter changes. The nodes sensitivity of different configurations of C-elements with respect to the process variation and temperature are presented as shown in Figure 14(a),14(b)-15(a),15(b). The nodes sensitivity are obtained by calculating the standard deviation of the critical charge on every nodes in C-elements. The purpose is to observe the dispersion value of critical change when one of the factors as mention above is changing. It is observed that process variation have higher standard deviation compared with the standard deviation of temperature. This observation shows that the most effective ways to protect C -elements against SEU is by changing the process rather than changing the temperature. It is also observed that the standard deviations for SIL are the highest compared with other single rail configurations (SS and SC ) since it has the least number of transistors. Therefore any variation of process and temperature affects more on SIL compared with SS and SC. Another observation is that the standard deviations of 1-0 change are generally higher compared with 0-1 change. It is concluded that PMOS transistors are more sensitive to any variations compared with NMOS transistors. Figure 15 (a) and 15(b) shows that the standard deviations difference between PMOS and NMOS transistors for all the configurations are quite significant for the temperature
variation. These showed PMOS transistors are more sensitive to the change of temperature compared with NMOS transistors.


Figure 14(a):Standard Deviation with respect to Process ( $\mathrm{A}=1, \mathrm{~B}=0$ )


Figure 14(b):Standard Deviation with respect to Process ( $A=0, B=1$ )


Figure 15(a):Standard Deviation with respect to Temperature ( $\mathrm{A}=1, \mathrm{~B}=0$ )


Figure 15(b):Standard Deviation with respect to Temperature ( $A=0, B=1$ )

## 6. Conclusions

Soft error affects digital circuit by corrupting the data in the circuit. In this paper, current pulse causing SEU is injected to every nodes of different implementation of C-elements. The factors that we used as a variable in the simulation are process corner and temperature. Each of the variables is varied and the critical charge needed to change the state is obtained. For process corner, FF gives the highest critical charges due to the larger pull up and pull down strength of transistors. As a result, the strength of transistors give better stabilization in the voltage level of the storage node and hence higher critical charge is needed to flip the output. For temperature, as temperature increases, it degrades the threshold voltage, carrier mobility and saturation velocity [12]. As a result, the drain current becomes lower and the sensitivity of the node towards SEU is increased. Hence, the critical charge needed to flip the output is decreased. It is observed that process corner is the most important factors of critical charge variation since it has the highest standard deviation compared with temperature. It is also observed that the standard deviations for SIL are the highest compared with other single rail configurations (SS and SC) since it has the least number of transistors.

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